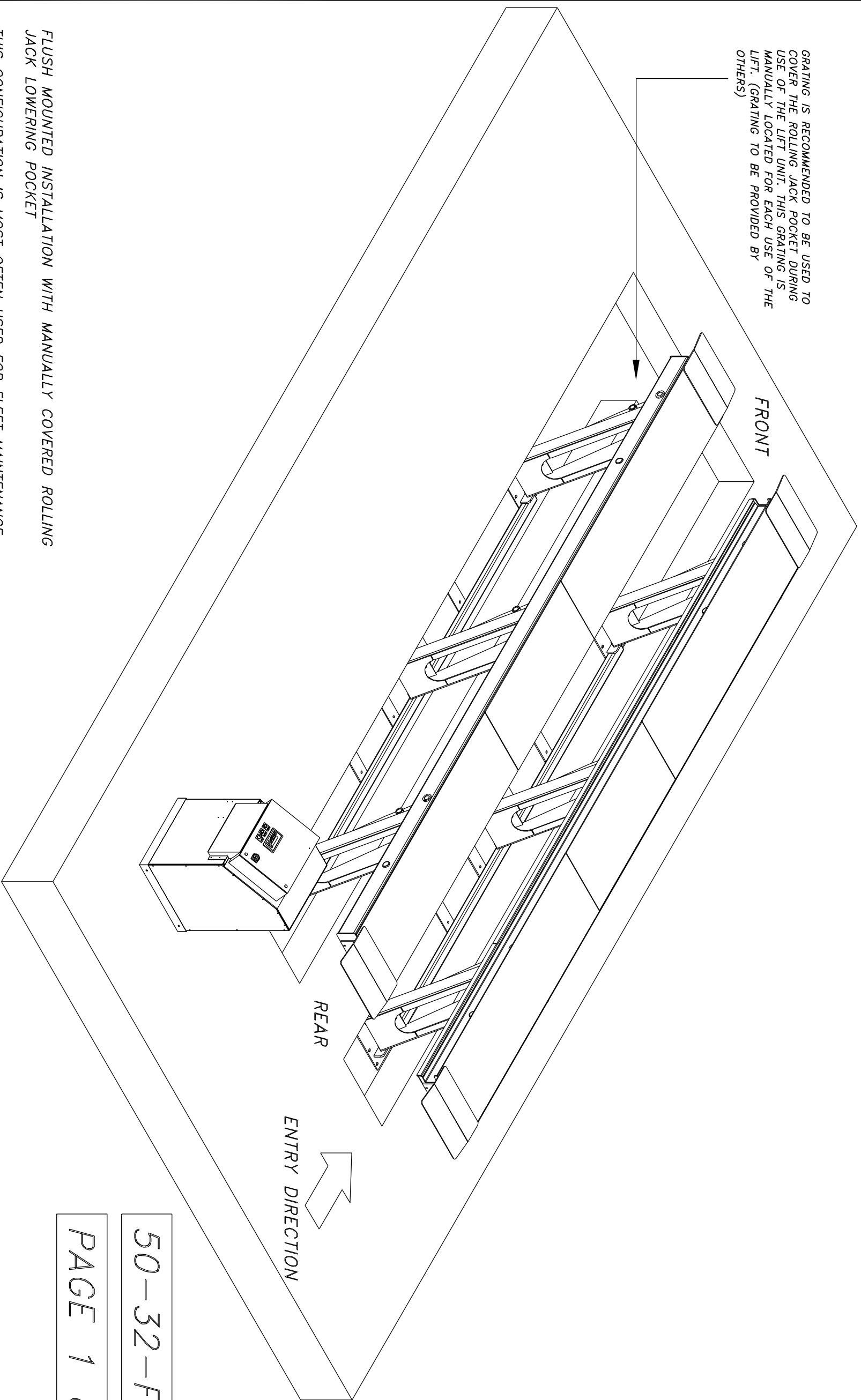


GRATING IS RECOMMENDED TO BE USED TO COVER THE ROLLING JACK POCKET DURING USE OF THE LIFT UNIT. THIS GRATING IS MANUALLY LOCATED FOR EACH USE OF THE LIFT. (GRATING TO BE PROVIDED BY OTHERS)



FLUSH MOUNTED INSTALLATION WITH MANUALLY COVERED ROLLING JACK LOWERING POCKET

THIS CONFIGURATION IS MOST OFTEN USED FOR FLEET MAINTENANCE APPLICATIONS THAT INVOLVE A MODERATE RATIO OF TIRE, WHEEL OR BRAKE SERVICES.

THE FRONT OF THE LIFT UNIT IS PLACED TO THE FRONT OF THE LIFT TRENCH. FOR THIS INSTALLATION, THE LIFT UNIT WILL TRANSLATE TO THE REAR AS IT ARTICULATES UPWARD. ALLOW APPROXIMATELY 60 INCHES AT THE REAR OF THE LIFT FOR THIS MOTION.

D-SIZE

50-32-FLUSH

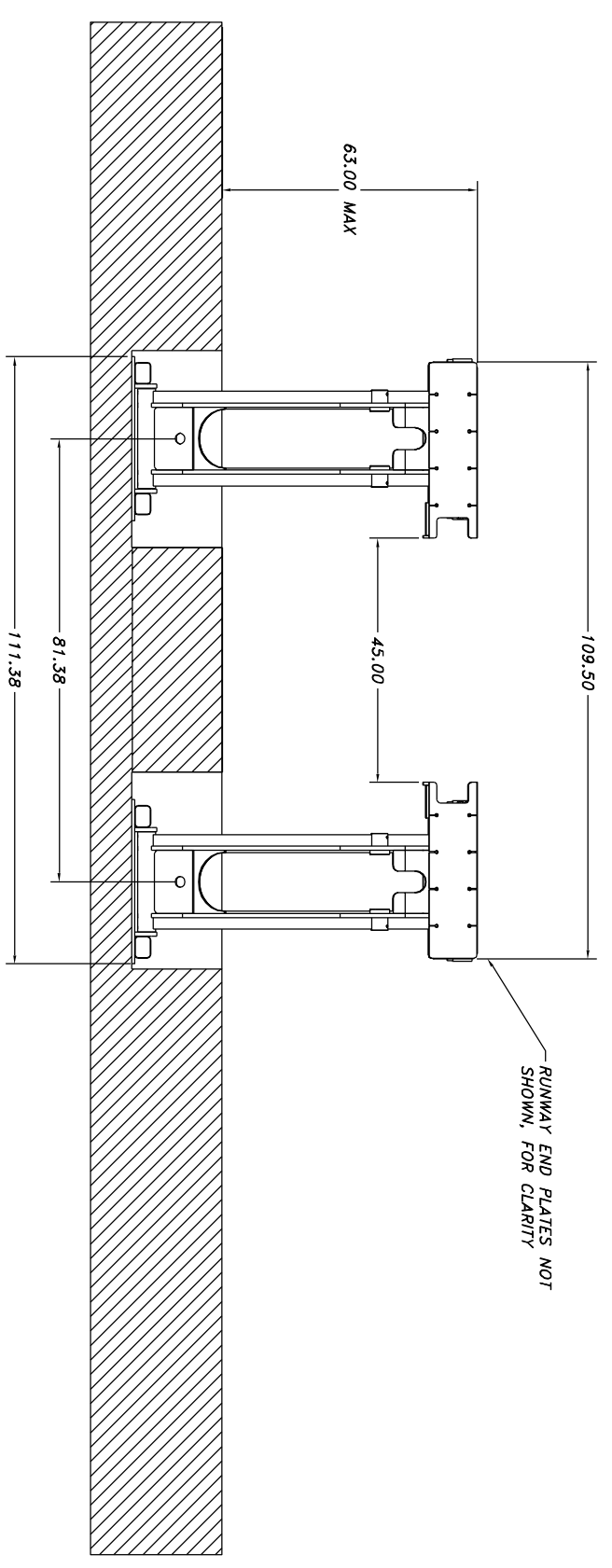
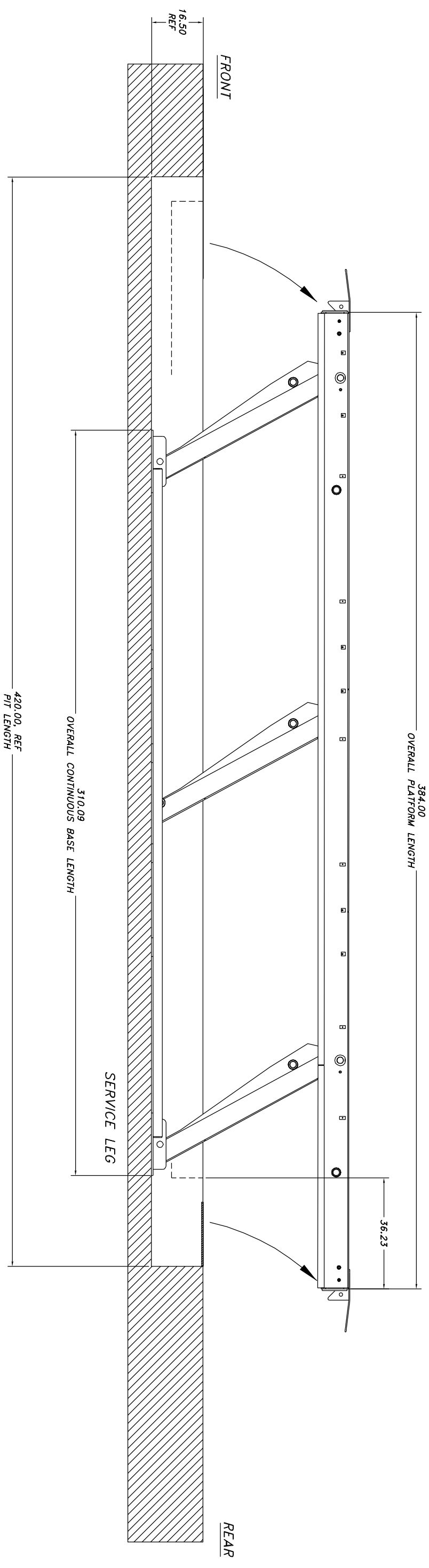
PAGE 1 of 2

6	P-1010-D-006	Flush Installation General Notes	1						
5	P-010-D-005	Service Leg Conduit Details	1						
4	P-010-D-004	Anchor Details & Shimming	1						
3	P-010-D-003	Control Console & Stub-Up Details	1						
2	P-1610-D-002	50-32-Flush Lift Data Table	1						
1	P-1610-D-001	50-32-Flush, Pft Drawings & Sections	1						
ITEM	NAME	DESCRIPTION	QTY	MATERIAL	VENDOR	NOTE	MASS	PRICE	

Ports List

NOTES:	TOLERANCES:	SCALE	DRAWN	TITLE	DRAWING NUMBER
1. REMOVE ALL SHARP CORNERS & EDGES.	ANGULAR: ± 1°	NONE	dck	MOHAWK RESOURCES LTD.	
2. UNLESS OTHERWISE SPECIFIED, SURFACE FINISH TO BE 125 RMS.	FRACTIONAL: ± .030	CHECKED	APPROVED	INSTALLATION REQUIREMENTS	
3. WELDING MEDIUM SHALL CONFORM TO AWS SPECIFICATIONS TO E-70XX ELECTRODES OR E-7011 CODE 53 FLOW CORE WIRE DMLT.	DECIMAL: ± .005	DATE	WEIGHT	DRAWING	
	FILE NAME: P-1610-A-001	6/11/03	L.B.	FROM	P-1610-A-001
				NEXT ASSEMBLY	

**NOTICE OF CONFIDENTIAL INFORMATION**  
 INFORMATION CONTAINED HEREIN IS CONFIDENTIAL AND PROPERTY OF MOHAWK RESOURCES LTD. WHERE DRAWING IS FURNISHED TO OTHERS IT SHALL BE USED SOLELY FOR PURPOSES OF INSPECTION, INSTALLATION, REPAIR, MAINTENANCE AND TESTING. IT IS NOT TO BE REPRODUCED OR BY THE RECIPIENT FOR ANY OTHER PURPOSES WHATSOEVER.



**FRONT ELEVATION VIEW**

D-SIZE

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**NOTES:**

1. REMOVE ALL SHARP CORNERS & EDGES.
2. UNLESS OTHERWISE SPECIFIED, SURFACE FINISH TO BE 125 RMS.
3. WELDING MEDIUM SHALL CONFORM TO AWS SPECIFICATIONS TO E-70XX ELECTRODES OR E-7011 CODE S-3 FLUX CORE WIRE DMLT.

**TOLERANCES:**

ANGULAR	± 1°
LINEAR	± 0.30
DECIMAL	± 0.05
XXX	

P1610-

FILE NAME: P-1610-A-001

SCALE: NONE

DATE: 6/11/03

DRAWN: rwy7089

CHECKED:

APPROVED:

WEIGHT: LB

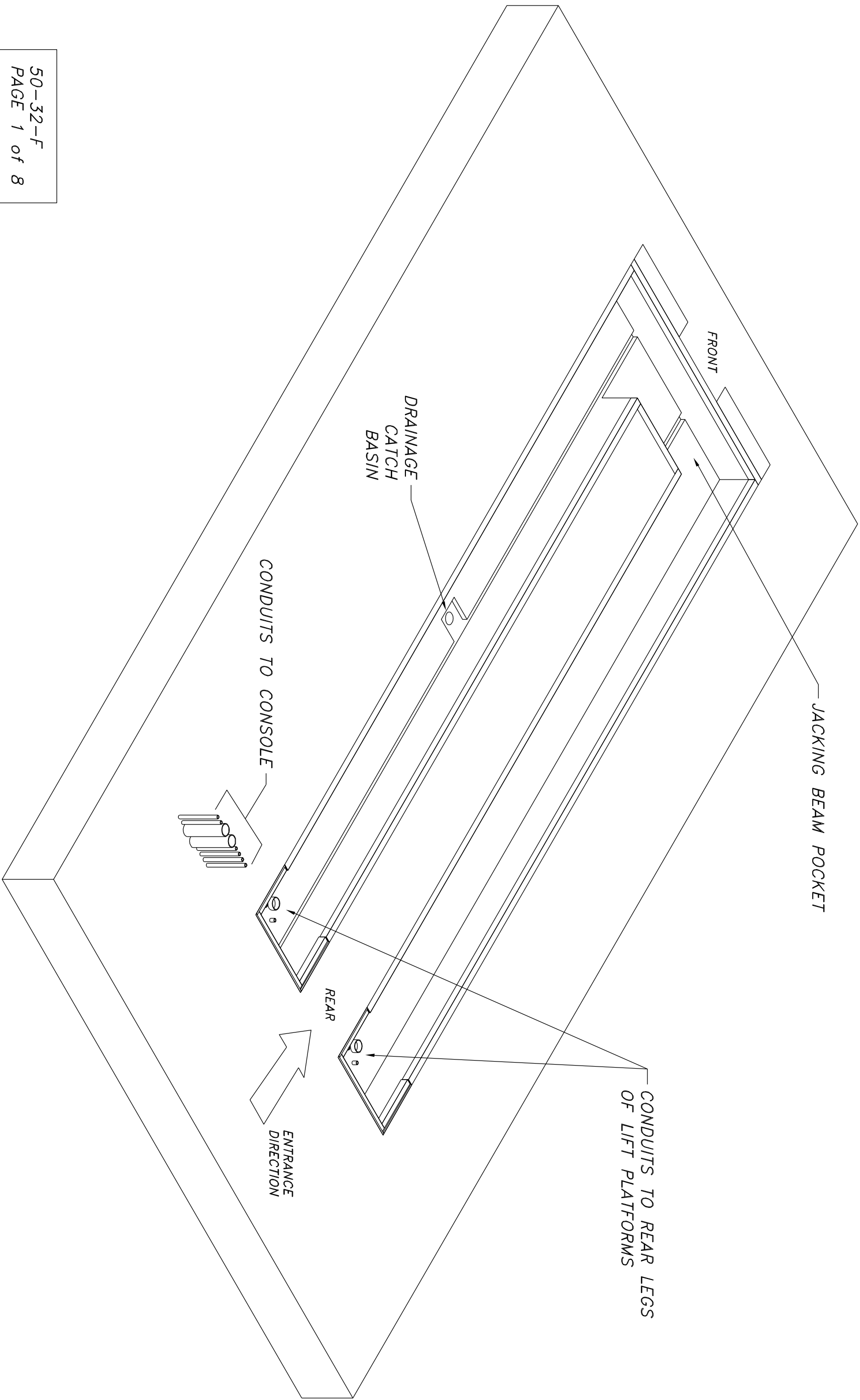
**MOHAWK RESOURCES LTD.**

TITLE: INSTALLATION REQUIREMENTS DRAWING, 50-32-FLUSH  
FRDM  
DRAWING NUMBER: P-1610-A-001

50-32-FLUSH

PAGE 2 of 2

50-32-F  
PAGE 1 of 8



D-SIZE

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- NOTES:**
1. REMOVE ALL SHARP CORNERS & EDGES.
  2. UNLESS OTHERWISE SPECIFIED, SURFACE FINISH TO BE 125 RMS.
  3. WELDING METHODS TO E-70XX ELECTRODES OR E-7011 CODE S.3 FLUX CORE WIRE DML.

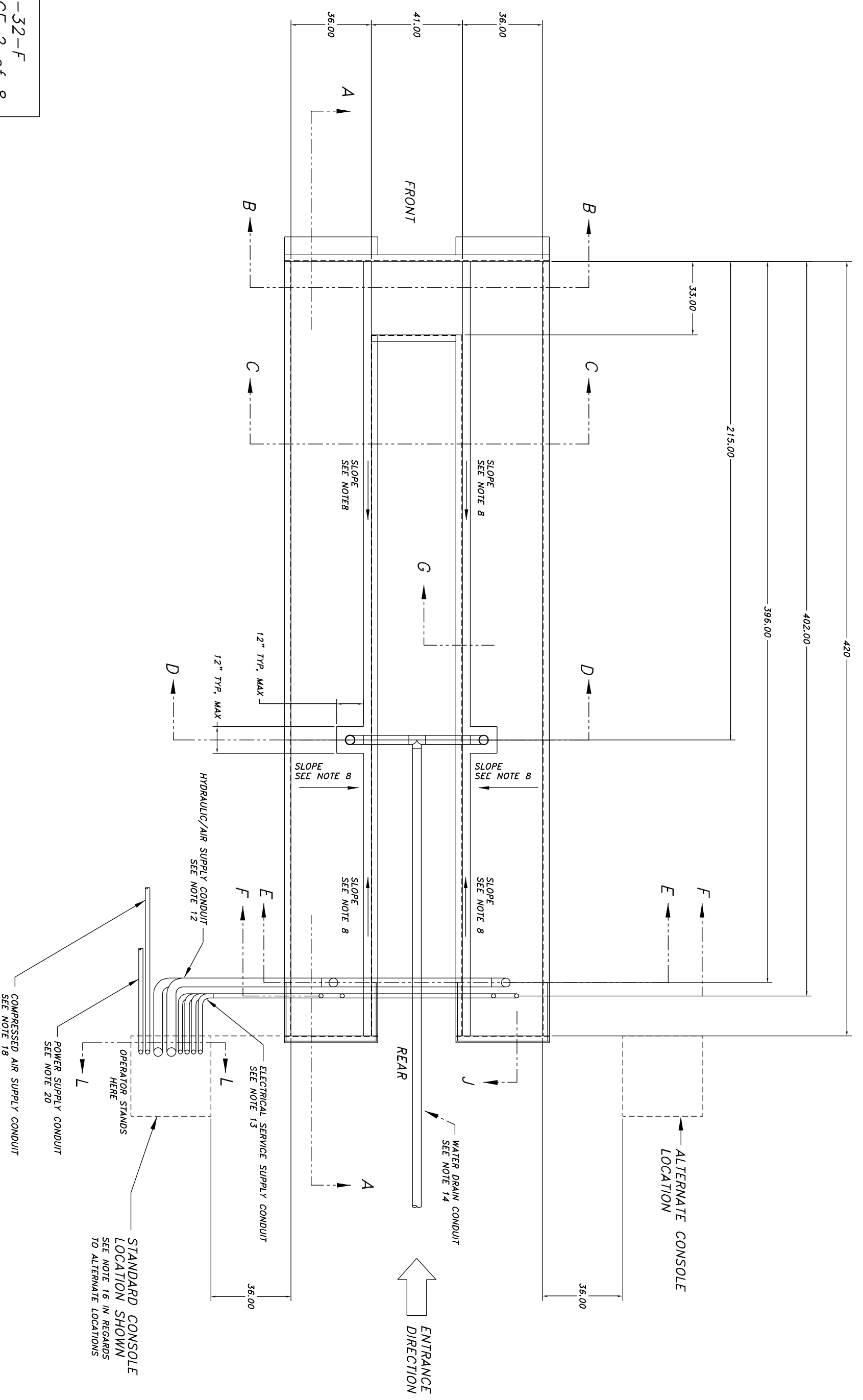
**TOLERANCES:**  
 ANGULAR ± 1°  
 FRACTIONAL DECIMAL ± 0.30  
 DIMENSIONAL ± 0.05  
 DECIMAL ± 0.05

FILE NAME P-1610-D-001	SCALE NONE	DRAWN dak	TITLE MOHAWK RESOURCES LTD.
NEXT ASSEMBLY	CHECKED	APPROVED	PIT DRAWINGS & SECTIONS FOR 50-32-F (FLUSH)

DATE 6/11/03	WEIGHT LB	FRDM
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DRAWING NUMBER  
P-1610-D-001

50-32-F  
PAGE 2 of 8



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 INFORMATION CONTAINED HEREIN IS CONFIDENTIAL AND PROPERTY OF MOHAWK RESOURCES LTD., WHERE DRAWING IS FURNISHED TO OTHERS OR SHOWN TO OTHERS WITHOUT THE WRITTEN PERMISSION OF MOHAWK RESOURCES LTD., IT IS TO BE KEPT SECRET AND NOT REPRODUCED OR DISCLOSED BY THE RECIPIENT FOR ANY OTHER PURPOSES WHATSOEVER.

**NOTES:**  
 1. REMOVE ALL SHARP CORNERS & EDGES.  
 2. UNLESS OTHERWISE SPECIFIED, SURFACE FINISH TO BE 125 RMS.  
 3. WELDING MEDIUM SHALL CONFORM TO AWS SPECIFICATIONS TO E-70XX ELECTRODES OR E-7011 CODE 5.3 FLUX CORE WIRE ONLY.

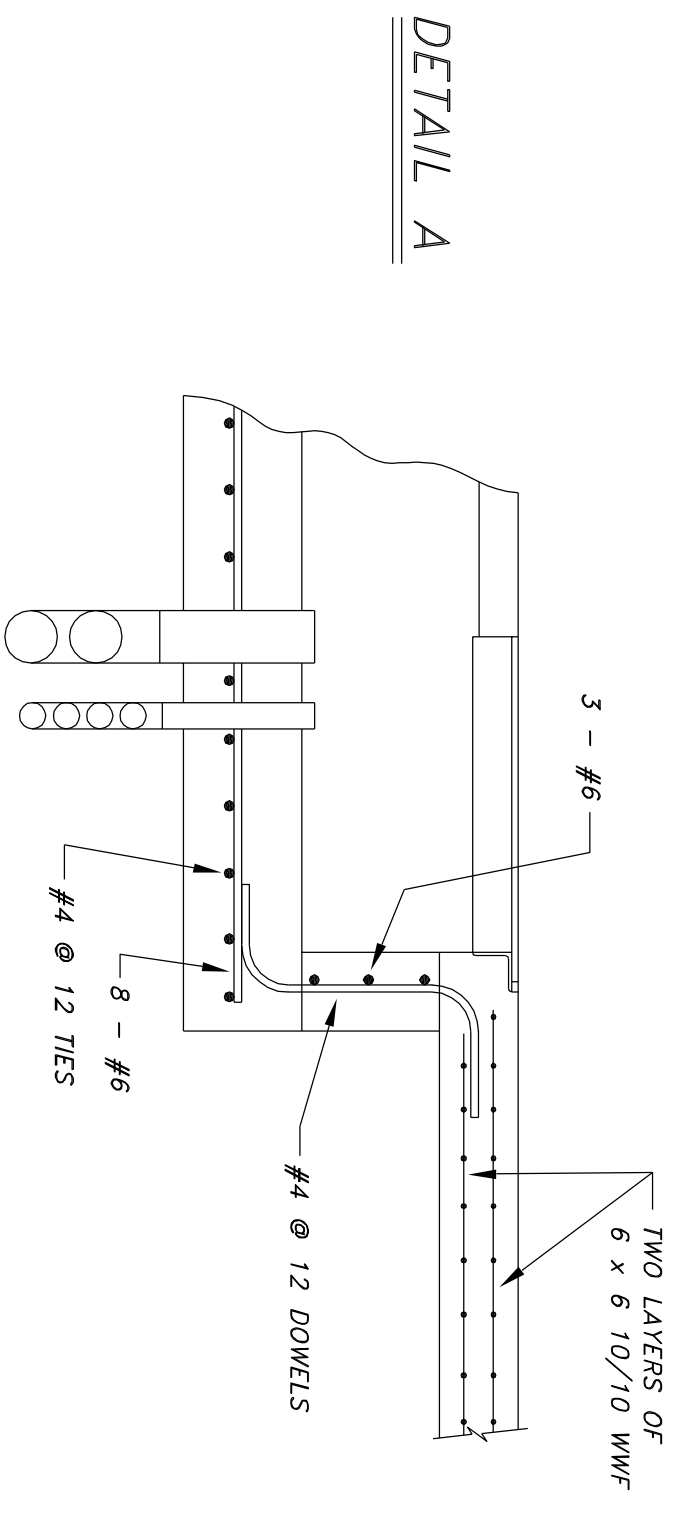
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 ANGULAR ± 1.0  
 FRACTIONAL ± 0.30  
 DECIMAL ± 0.05  
 DIMS ± 0.05  
 FILE NAME P-1610-D-001

P-1610-A-001  
 NEXT ASSEMBLY

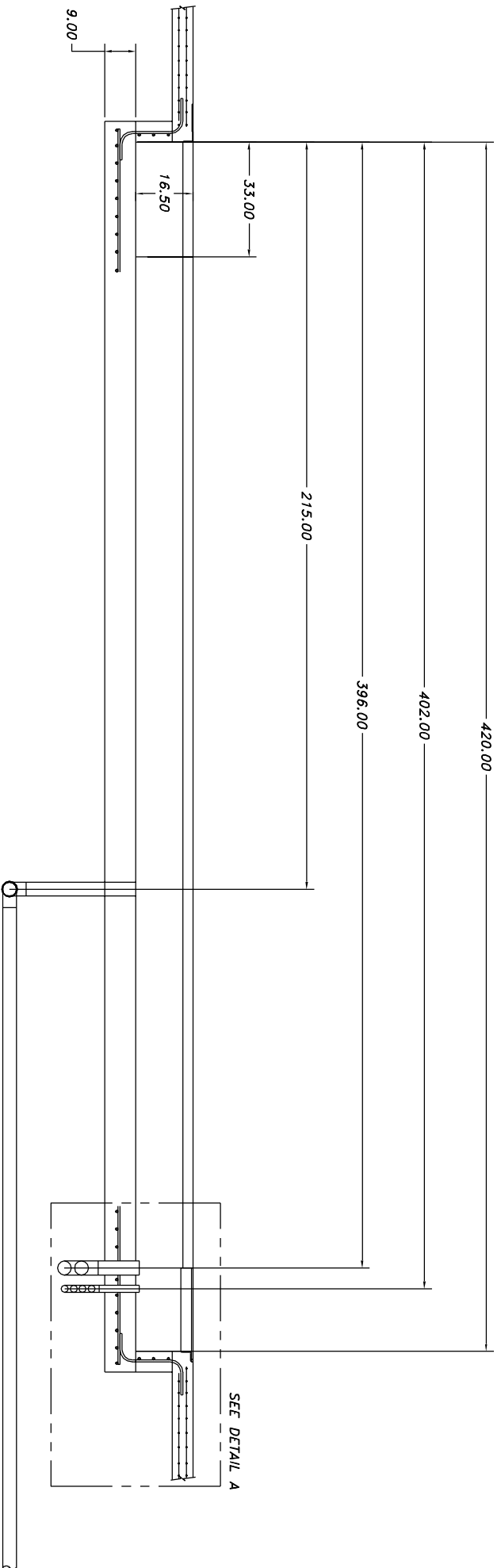
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 CHECKED  
 DATE 6/11/03  
 DRAWN ddk  
 APPROVED  
 WEIGHT LB

**MOHAWK RESOURCES LTD.**  
 TITLE P/T DRAWINGS & SECTIONS  
 FOR 50-32-F (FLUSH)  
 DRAWING NUMBER P-1610-D-001

D-SIZE



**DETAIL A**



**SECTION A-A**

50-32-F  
PAGE 3 of 8

**NOTICE OF CONFIDENTIAL INFORMATION**

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**NOTES**

1. REMOVE ALL SHARP CORNERS & EDGES.
2. UNLESS OTHERWISE SPECIFIED, SURFACE FINISH TO BE 125 RMS.
3. WELDING METHODS SHALL CONFORM TO AWS SPECIFICATIONS TO E-70XX ELECTRODES OR E-7011 CODE 53 FLUX CORE WIRE ONLY.

**TOLERANCES**

ANGULAR ± 1.0°  
FRACTIONAL ± 0.30  
DECIMAL ± 0.005  
XXX ± .005

FILE NAME P-1610-D-001

P-1610-A-001

SCALE NONE

DRAWN GOK

**MOHAWK RESOURCES LTD.**

CHECKED

APPROVED

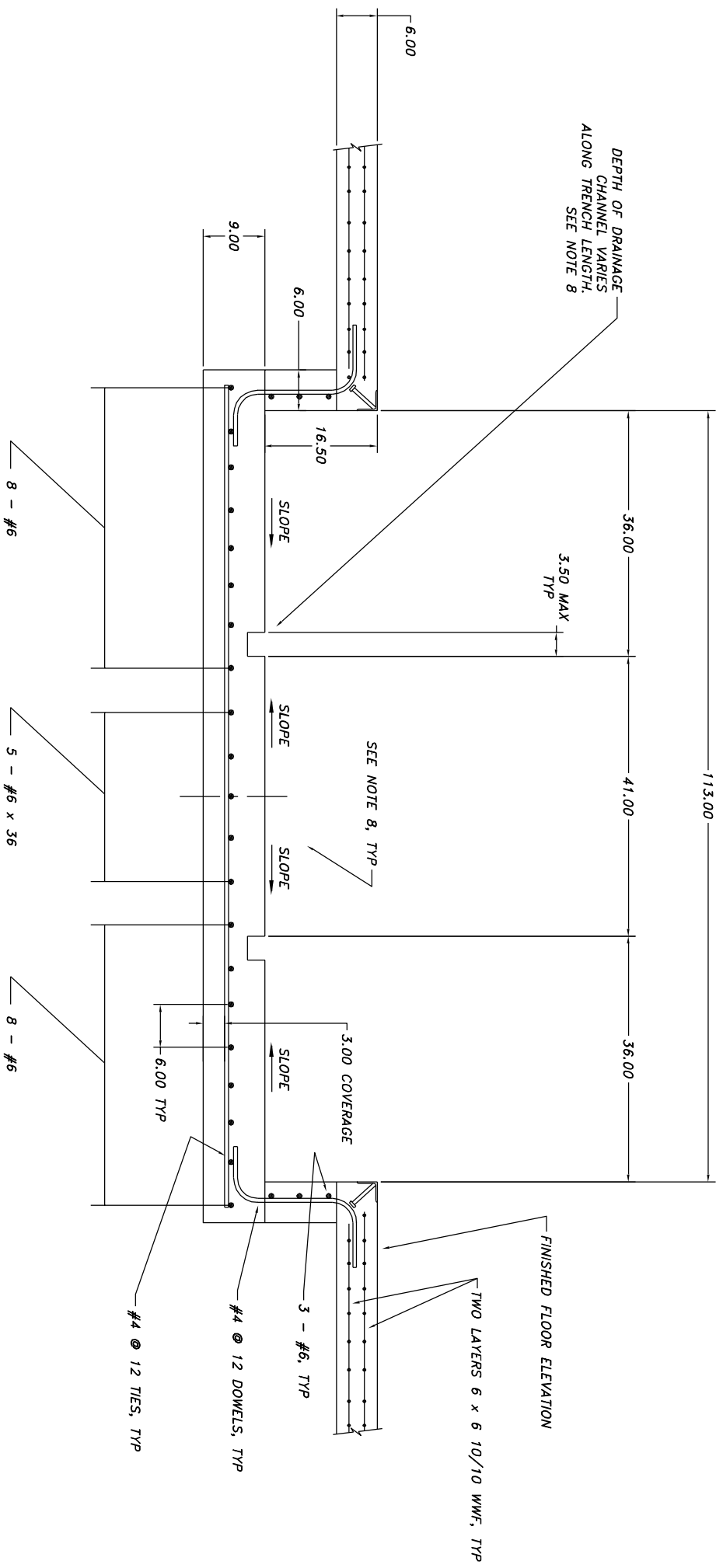
TITLE *PIT DRAWINGS & SECTIONS*  
FOR 50-32-F (FLUSH)

DATE 6/11/03

WEIGHT

FROM

DRAWING NUMBER P-1610-D-001



## SECTION B-B

50-32-F  
PAGE 4 of 8

D-SIZE

### NOTICE OF CONFIDENTIAL INFORMATION

INFORMATION CONTAINED HEREIN IS CONFIDENTIAL AND PROPERTY OF MOHAWK RESOURCES LTD., WHERE DRAWING IS FURNISHED TO OTHERS IT SHALL BE USED SOLELY FOR PURPOSES OF INSPECTION, INSTALLATION, MAINTENANCE AND REPAIR OF THE PROJECT AND NOT TO BE REPRODUCED OR BY THE RECIPIENT FOR ANY OTHER PURPOSES WHATSOEVER.

- NOTES:
1. REMOVE ALL SHARP CORNERS & EDGES.
  2. UNLESS OTHERWISE SPECIFIED, SURFACE FINISH TO BE 125 PMS.
  3. WELDING MEDIUM SHALL CONFORM TO AWS SPECIFICATIONS TO E-70XX ELECTRODES OR E-7011 CODE 53 FLOW CORE WIRE UNLT.

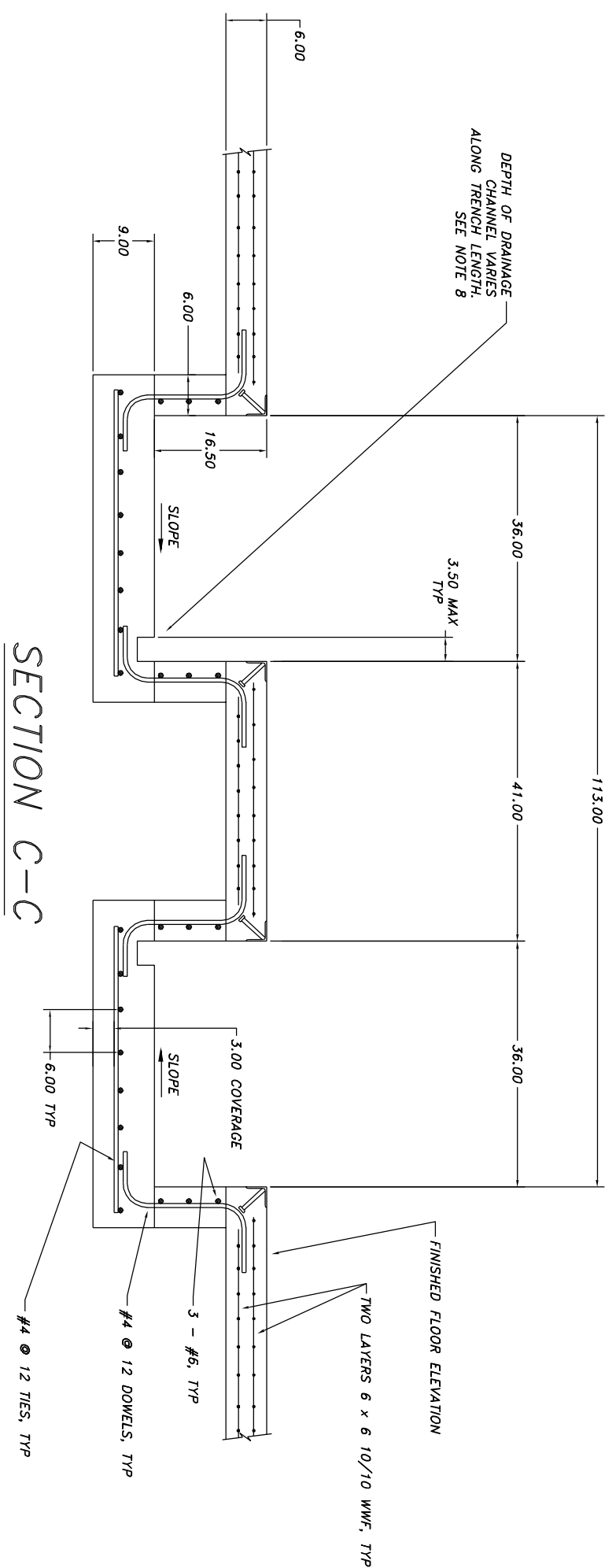
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FRACTIONAL	± .030
DECIMAL	± .005
OTHER	± .005

FILE NAME	P-1610-D-001
NEXT ASSEMBLY	

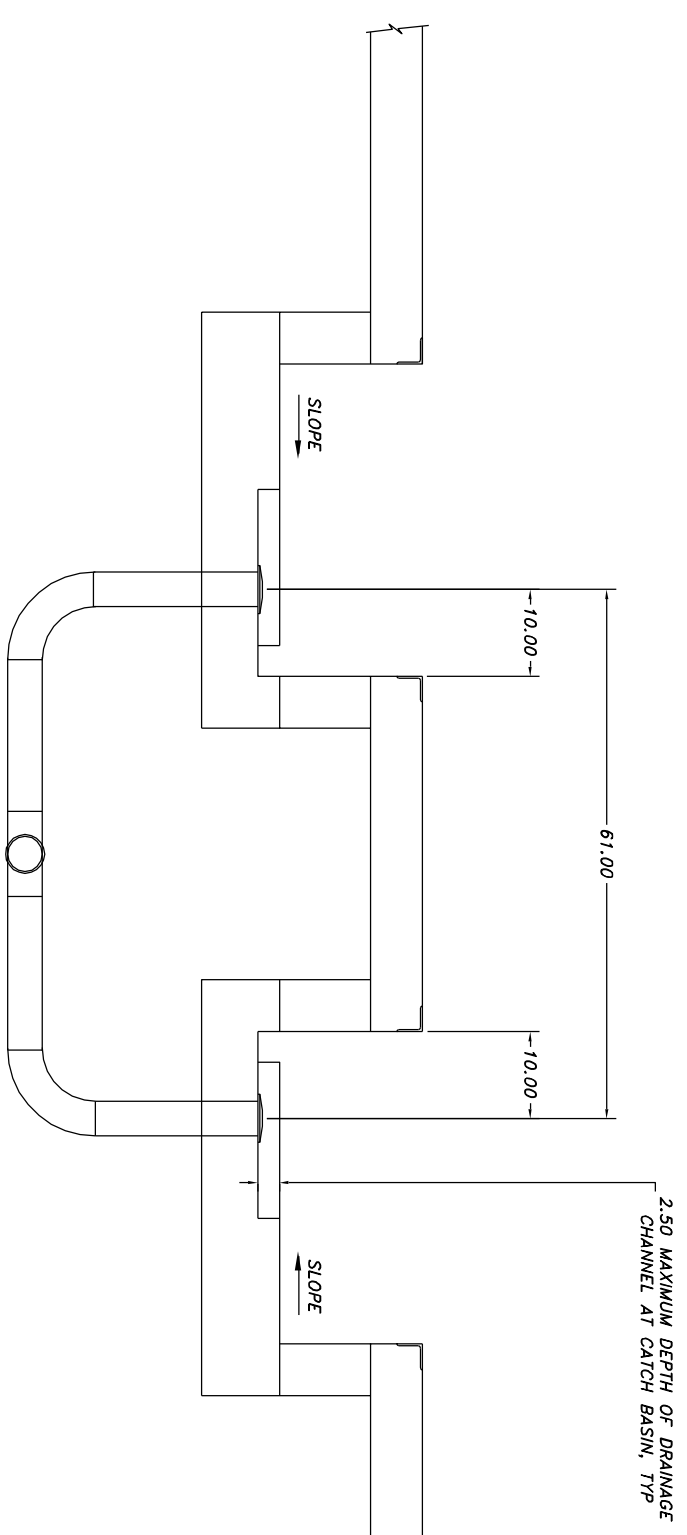
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CHECKED	
DATE	6/11-03

DRAWN	dck
APPROVED	
WEIGHT	
LB.	

<b>MOHAWK RESOURCES LTD.</b>	
TITLE	PIT DRAWINGS & SECTIONS FOR 50-32-F (FLUSH)
FROM	
DRAWING NUMBER	P-1610-D-001



**SECTION C-C**



**SECTION D-D**

50-32-F  
PAGE 5 of 8

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**NOTES:**

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**TOLERANCES:**

ANGULAR	± 1.0
LINEAR	± 0.30
DECIMAL	± 0.25
OTHER	± 0.05
XXXX	

FILE NAME: P-1610-D-001

SCALE: NONE

DATE: 6/11/03

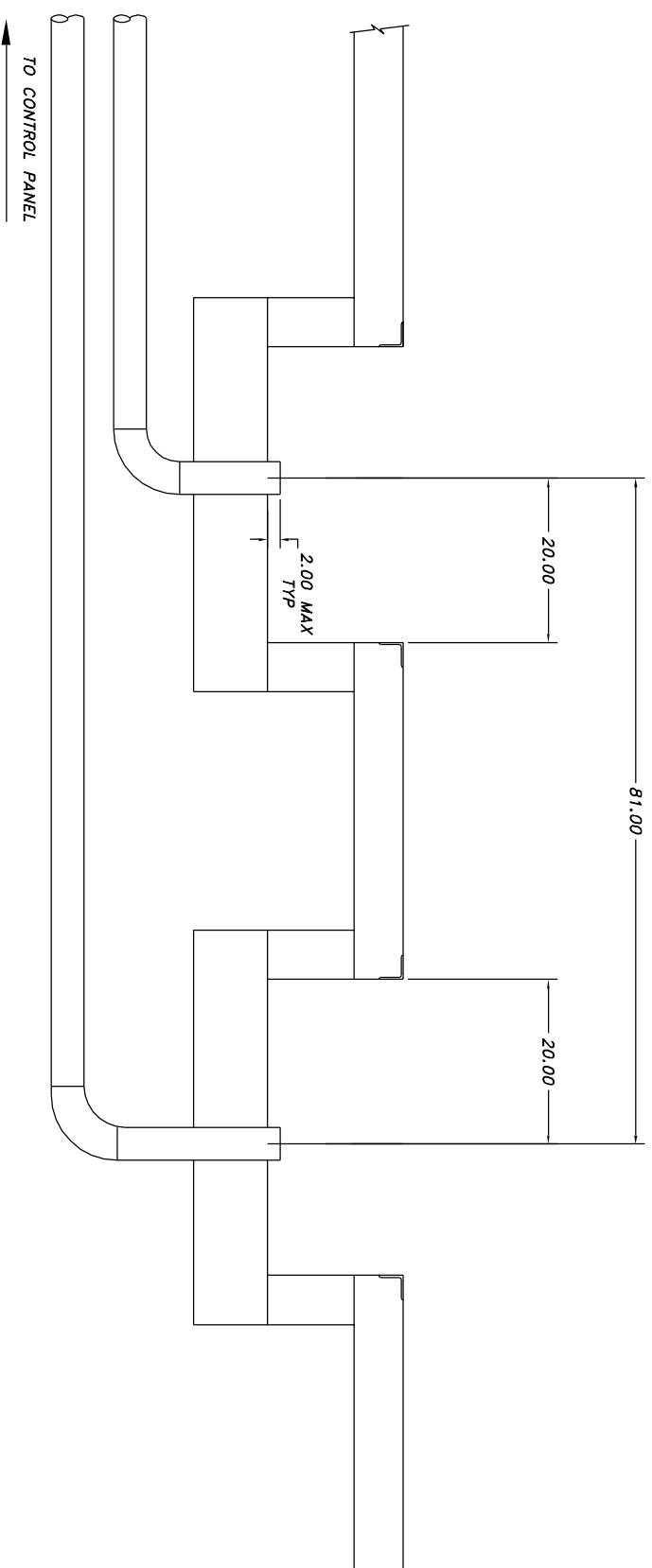
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DRAWN: dak

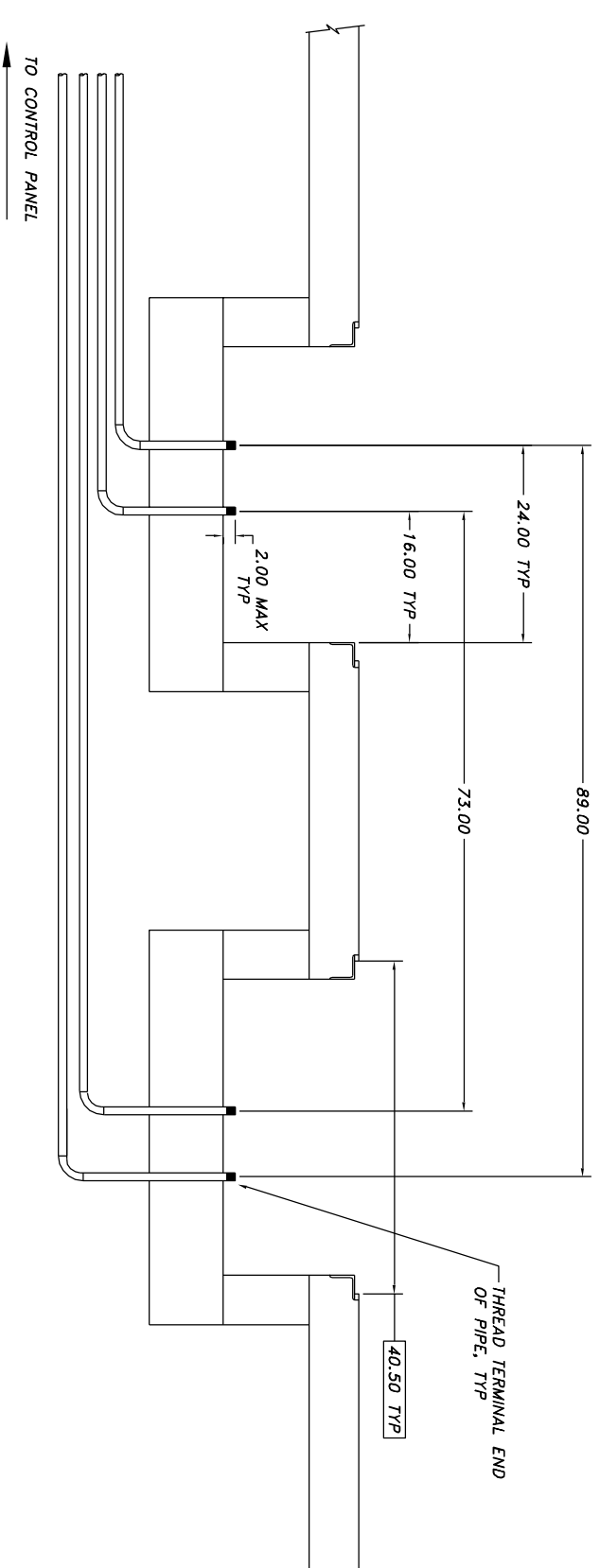
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**MOHAWK RESOURCES LTD.**

TITLE: P/T DRAWINGS & SECTIONS FOR 50-32-F (FLUSH)  
DRAWING NUMBER: P-1610-D-001



SECTION E-E



SECTION F-F

50-32-F  
PAGE 6 of 8

D-SIZE

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**NOTES:**

1. REMOVE ALL SHARP CORNERS & EDGES.
2. UNLESS OTHERWISE SPECIFIED, SURFACE FINISH TO BE 125 RMS.
3. WELDING MEDIUM SHALL CONFORM TO AWS SPECIFICATIONS TO E-70XX ELECTRODES OR E-70T1 CODE 5.3 FLUX CORE WIRE DMLY.

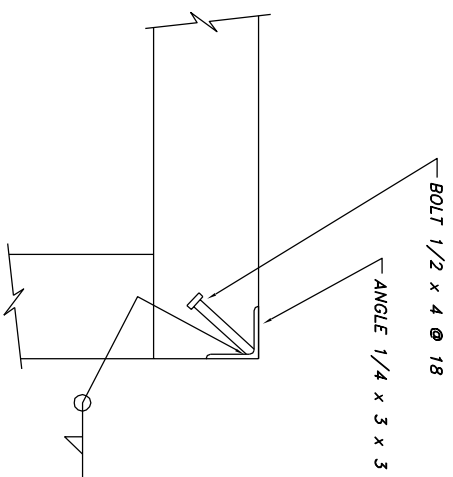
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ANGULAR ± 1°  
FRACTIONAL ± 0.30  
DECIMAL ± 0.30  
DXXX ± 0.05  
0XXX

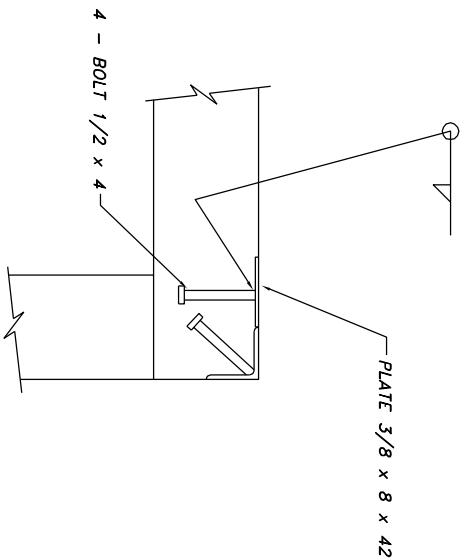
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CHECKED	
DATE	6/11/03
WEIGHT	
LB.	

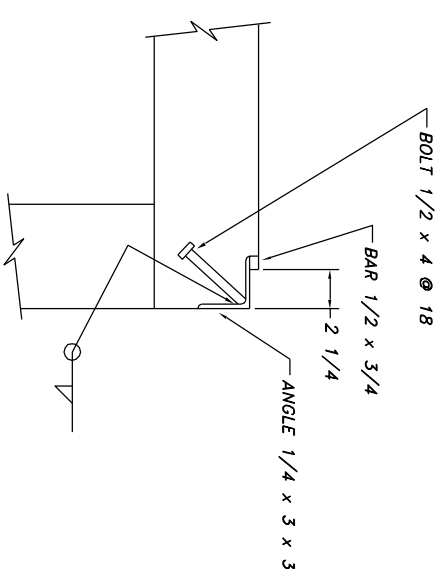
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TITLE	PIT DRAWINGS & SECTIONS
FOR	50-32-F (FLUSH)
DRAWING NUMBER	P-1610-D-001



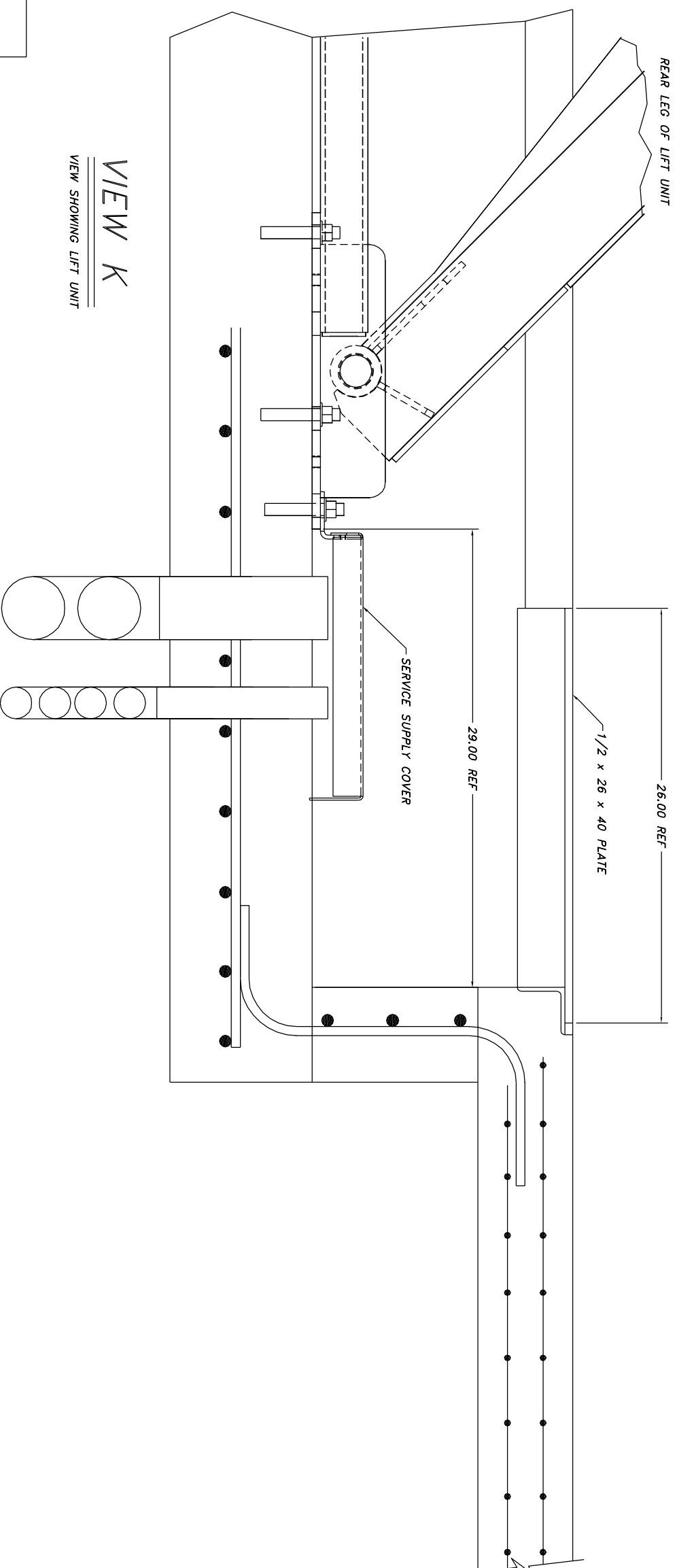
SECTION G



SECTION H



SECTION J



VIEW K  
VIEW SHOWING LIFT UNIT

50-32-F  
PAGE 7 of 8

D-SIZE

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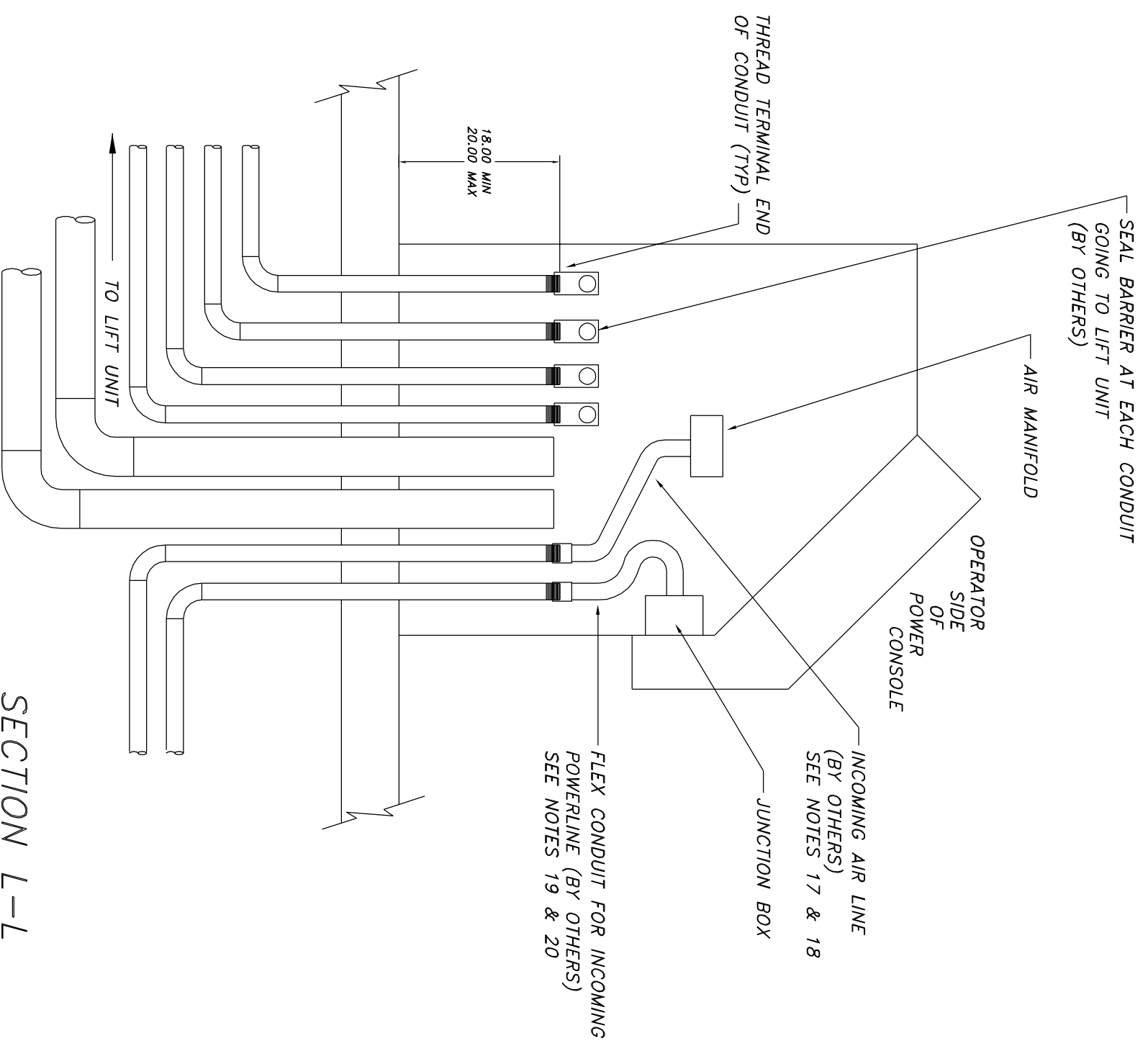
**NOTES:**  
1. REMOVE ALL SHARP CORNERS & EDGES.  
2. UNLESS OTHERWISE SPECIFIED, SURFACE FINISH TO BE 125 RMS.  
3. WELDING MEDIUM SHALL CONFORM TO AWS D1.1 SPECIFICATIONS TO E-70XX ELECTRODES OR E-7011 CODE S3 FLUX CORE WIRE ONLY.

**TOLERANCES:**  
ANGULAR ± 1°  
FRACTIONAL ± .030  
DECIMAL ± .005  
XXX

FILE NAME P-1610-D-001  
NEXT ASSEMBLY

SCALE NONE  
CHECKED  
DATE 6/11/03  
DRAWN dak  
APPROVED

**MOHAWK RESOURCES LTD.**  
TITLE PIT DRAWINGS & SECTIONS FOR 50-32-F (FLUSH)  
DRAWING NUMBER P-1610-D-001



SECTION L-L

NOTICE OF CONFIDENTIAL INFORMATION

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NOTES:

1. REMOVE ALL SHARP CORNERS & EDGES.
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3. WELDING MEDIUM SHALL CONFORM TO AWS SPECIFICATIONS TO E-70XX ELECTRODES OR E-70T1 CODE 5.3 FLUX CORE WIRE DML.Y.

TOLERANCES:

ANGULAR	± 1.0
FRACTIONAL	± .030
DECIMAL	± .005
DXXX	
0.XXX	

P-1610-A-01

FILE NAME  
P-1610-D-001

SCALE  
NONE

CHECKED  
DATE 07/11/03

DRAWN  
dak

APPROVED  
WEIGHT LB

**MOHAWK RESOURCES LTD.**

TITLE  
PIT DRAWINGS & SECTIONS  
FOR 50-32-F (FLUSH)  
FROM  
DRAWING NUMBER  
P-1610-D-001

LIFT DATA TABLE  
 MOHAWK RESOURCES, LTD  
 PARALELLOGRAM LIFT MODEL  
 50-32-FLUSH

LIFT UNIT DATA	--
MAXIMUM LOAD CAPACITY (LBS)	50,000
ANCHORAGE	--
ANCHOR BOLT DIAMETER (IN.)	3/4"
TOTAL NUMBER OF ANCHOR BOLTS	56
BOLT PATTERN	SEE ANCHOR DETAILS
ANCHOR BOLT SETTING TORQUE	N/A - SEE ANCHOR DETAILS
MINIMUM EMBEDMENT LENGTH (IN.)	3.00
MINIMUM CONCRETE THICKNESS (IN.)	SEE PIT DRAWINGS
HYDRAULIC	--
RESERVOIR CAPACITY (GAL)	30 TOTAL
OIL TYPE	DEXRON III (ATF)
ELECTRICAL	--
MOTOR HORSEPOWER	20
208/230 V 3 PH	60 AMPERE
or 460 V 3 PH	30 AMPERE
CONTROL CIRCUIT TRANSFORMER 1000 VA	7.69 AMP
24 VDC POWER SUPPLY	4.8 AMP
LIGHT FIXTURES (OPTIONAL LIGHTING KIT)	6
SHOP AIR	--
AIR PRESSURE (PSI)	85 to 100
AIR VOLUME - LIFT (CFM)(LOCKS)	5
AIR VOLUME - OPTIONAL ROLLING JACK (CFM)	25 EACH
AIR VOLUME - OPTIONAL SHOP AIR KIT (CFM)	20
AIR VOLUME - TOTAL REQ'D CAPACITY (CFM)	30 MINIMUM
AIR VOLUME - TOTAL REQ'D CAPACITY (CFM)	50 SUGGESTED

REQUIRED MATERIAL LIST

MATERIALS SHOWN ON THIS LIST SHALL BE USED WITHOUT  
 SUBSTITUTION UNLESS SPECIFICALLY APPROVED IN WRITING BY  
 MOHAWK RESOURCES, LTD.

12	1	LOCKOUT/TAGOUT DISCONNECT BOX	PER LOCAL ELECTRICAL CODES
11*	AR	LEVELING SHIMS	1/16", 1/8", 1/4" THICK
10*	56	3/4" x 5" ANCHOR BOLT ASSEMBLY	WED-IT - WEDGE ANCHORS
9	4	1" SEAL BARRIER	CROUSE - HINDS EY33
8	4	1-3/4" REDUCER BUSHING	CROUSE - HINDS RE32
7	4	1" SCH 40-90 DEG ELBOW	CROUSE - HINDS EL3
6*	1	JUNCTION BOX (IN CONSOLE)	STEEL
5	AR	SEALTITE FLEXIBLE CONDUIT	METAL CORE
4	AR	1" RIGID CONDUIT	STEEL
3	1	FILTER/LUBRICATOR/REGULATOR, DRYER SHUTOFF	
2	AR	4" SCH 40 STREET ELBOW	STEEL or PVC
1	AR	4" SCH 40 PIPE	STEEL or PVC
ITEM	QTY	DESCRIPTION	MATERIAL
		* ITEMS SUPPLIED BY MOHAWK WITH THE LIFT UNIT	

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NOTES:  
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 3. WELDING MEDIUM SHALL CONFORM TO AWS SPECIFICATIONS TO E-70XX ELECTRODES OR E-7011 CODE S3 FLUX CORE WIRE DML Y.

TOLERANCES:  
 ANGULAR ± 1.50  
 LINEAR ± .030  
 DECIMAL ± .005  
 .0XXX

FILE NAME: P-1610-D-002

NEXT ASSEMBLY

SCALE: DRAWN: P-1610-A-001  
 CHECKED: APPROVED

DATE: 6/11/03  
 WEIGHT: LB

MOHAWK RESOURCES LTD.  
 TITLE: 50-32-F (Flush)  
 LIFT DATA TABLE  
 DRAWING NUMBER: P-1610-D-002

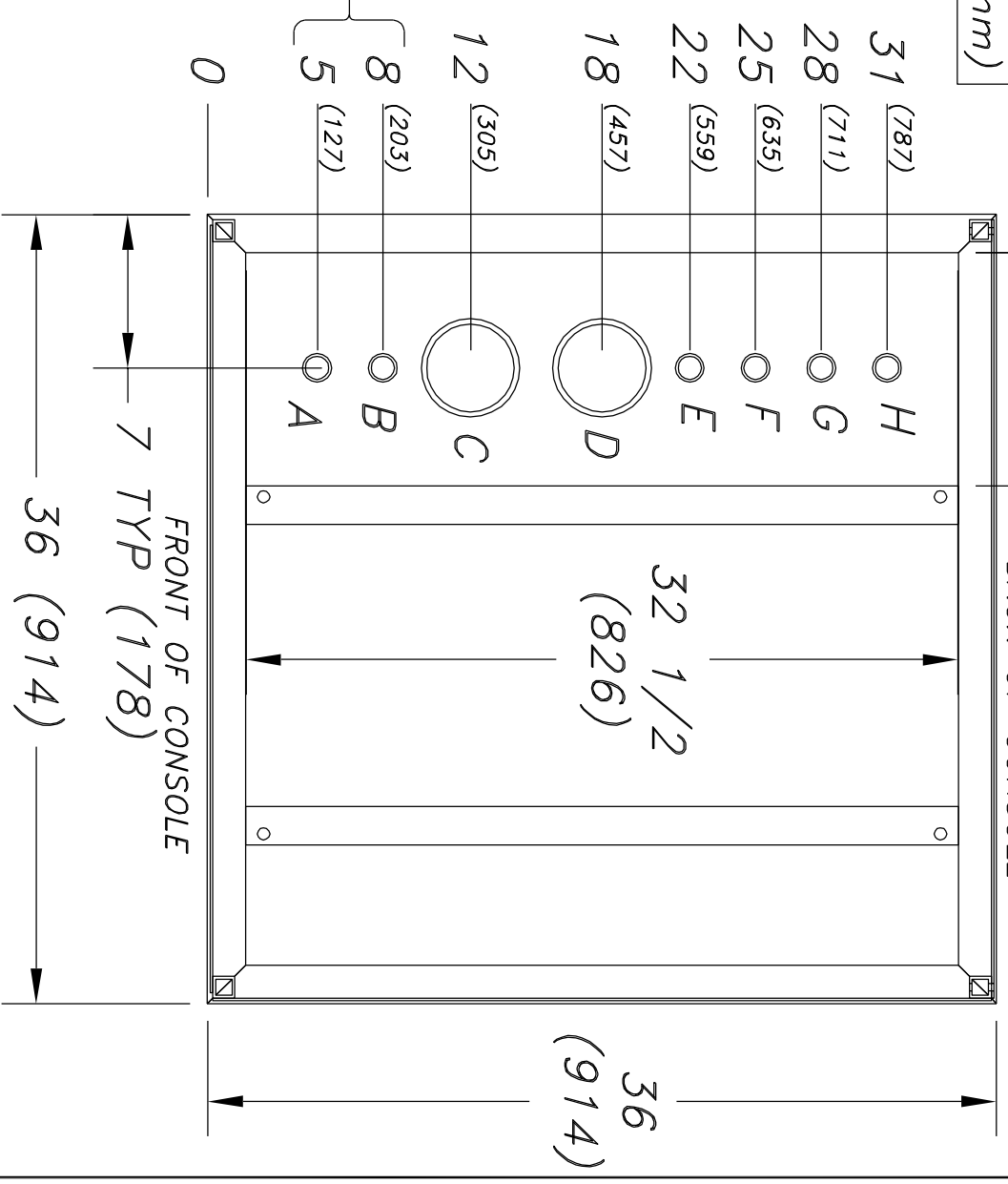
#	DESCRIPTION	DATE	APPROVED
A	Metric units added	06/22/2004	rww7089

### TOP VIEW OF CONSOLE FRAME

1 3/4 TYP  
(44)

10 5/8 (270)

UNITS = INCH (mm)

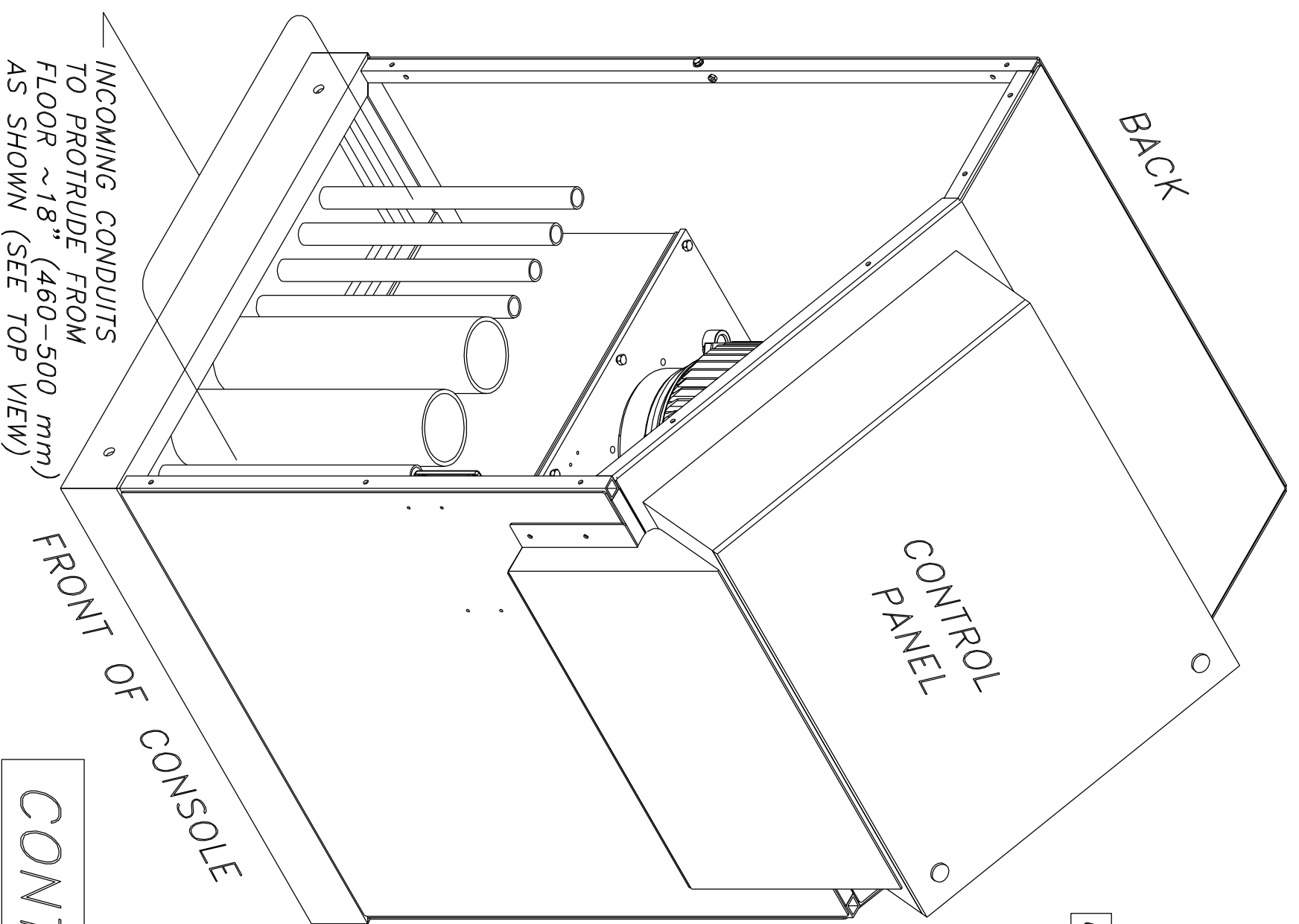


BY OTHERS

#### CONDUIT SIZES & APPLICATION:

- A: 1" (MIN) SCHED 40 STEEL PIPE - INCOMING POWER } CUSTOMER PREFERENCE
- B: 1" (MIN) SCHED 40 STEEL PIPE - INCOMING AIRLINE } OPTIONAL
- C,D: 4" SCHED 40 PVC PIPE - HYDRAULIC & AIR TO LIFT
- E,F,G,H: 1" (MIN) SCHED 40 STEEL PIPE - ELECTRICAL TO LIFT

\* NOTE: USE SMOOTH ELECTRICAL 90'S IN CONDUITS, NOT PLUMBING 90'S !!



## CONTROL CONSOLE & STUB-UP DETAILS

#### NOTICE OF CONFIDENTIAL INFORMATION

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#### NOTES:

1. REMOVE ALL SHARP CORNERS & EDGES.
2. UNLESS OTHERWISE SPECIFIED, SURFACE FINISH TO BE 125 RMS.
3. WELDING MEDIUM SHALL CONFORM TO AWS SPECIFICATIONS TO E-70XX ELECTRODES OR E-70T1 CODE S 3 FLUX CORE WIRE D.N.Y.

#### TOLERANCES:

ANGULAR	± 1°
FRACTIONAL	± .030
DECIMAL	± .005
DXXX	

#### SCALE

P-010-A-001	
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#### CHECKED

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#### DATE

4/03	
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#### WEIGHT

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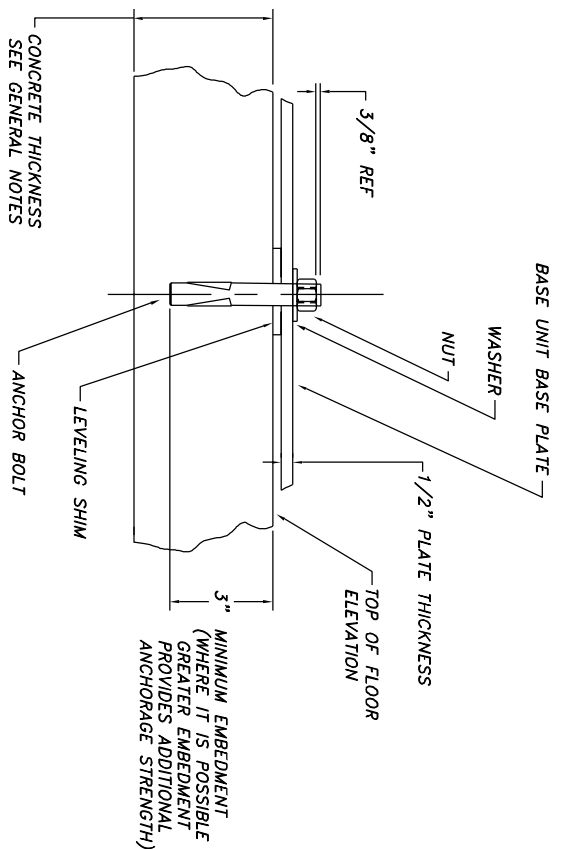
#### FROM

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#### MOHAWK RESOURCES LTD.

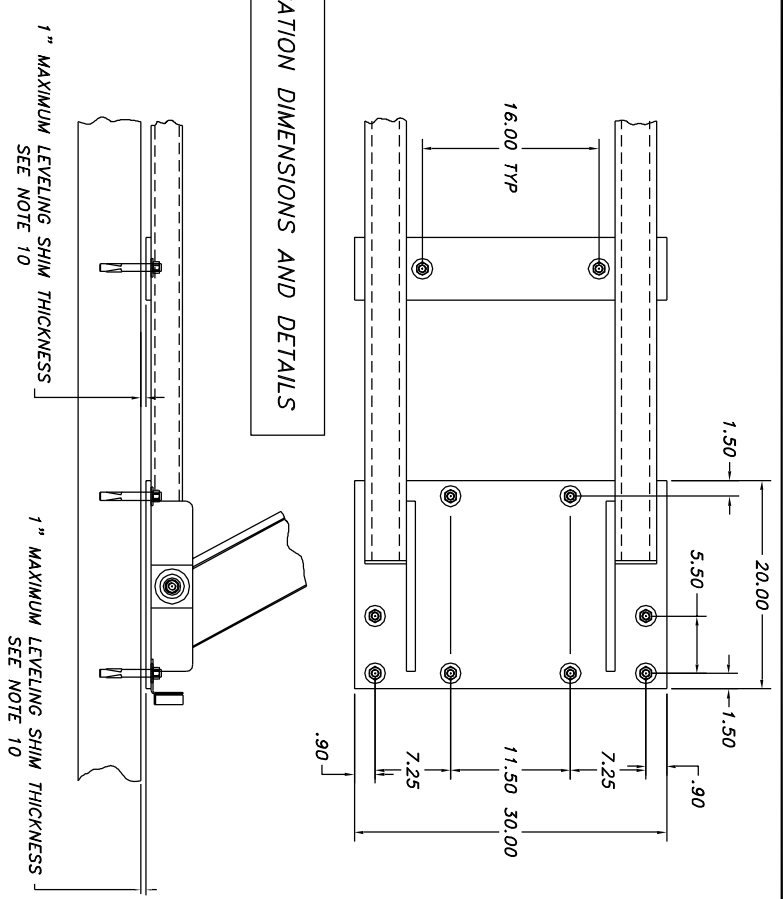
TITLE	CONTROL CONSOLE & STUB-UP DETAILS
DRAWING NUMBER	P-010-D-003

D-SIZE



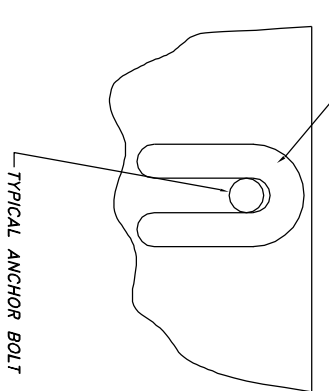
ANCHOR BOLT DETAIL

ANCHOR BOLT LOCATION DIMENSIONS AND DETAILS



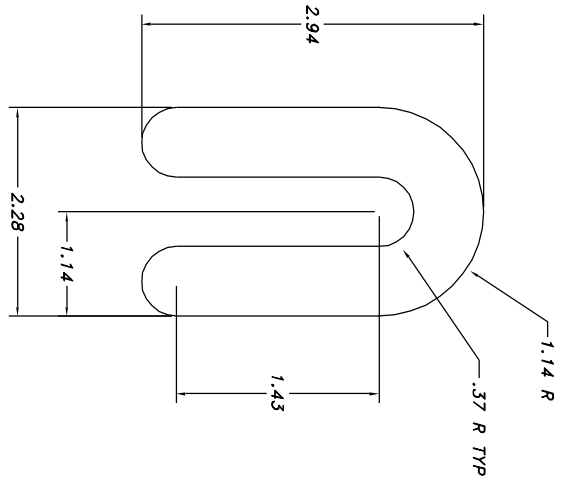
ANCHOR DETAILS & SHIMMING

PLACE LEVELING SHIMS IN A STRAIGHT AND ORDERLY FASHION AT EACH ANCHOR BOLT. USE THIN SHIMS TO FULLY FILL OUT EACH LOCATION.



THE MAXIMUM THICKNESS OF ANY STACK OF SHIMS IS 1" SEE NOTES 9 & 10

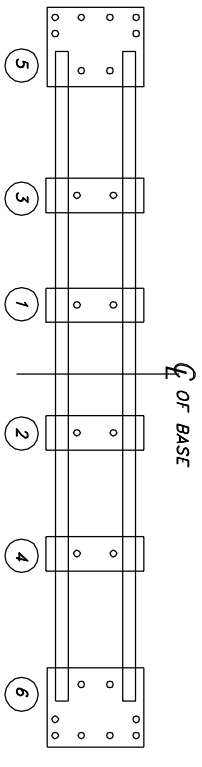
PLACEMENT OF LEVELING SHIM DETAIL



LEVELING SHIM DETAIL

LEVELING SHIMS ARE AVAILABLE IN A RANGE OF THICKNESSES FROM 1/16", 1/8", & 1/4"

REPRESENTATIVE TIGHTENING SEQUENCE FOR ANCHOR BOLTS



APPROVED ANCHOR BOLTS PROVIDED BY MOHAWK LIFT ANCHOR BOLTS ARE MANUFACTURED BY

WEU-IT FASTENING SYSTEMS  
2415 EAST 13TH PLACE  
TULSA, OKLAHOMA 74104  
PHONE 918-744-7444  
OR 800-343-1264  
WEB SITE WWW.WEUIT.COM

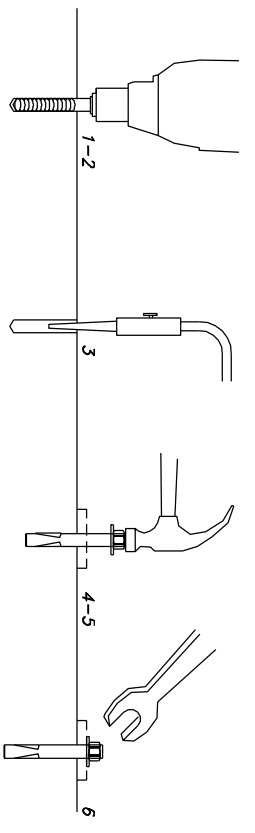
ANCHORS SPECIFIED ARE: "THE ORIGINAL WEU-IT" EXPANSION ANCHORS, 3/4 DIA

CATALOG NUMBER	LENGTH
3460	6"
3482	8 1/2"
3410	10"

NO OTHER ANCHOR BOLT SUBSTITUTIONS ARE PERMITTED WITHOUT WRITTEN APPROVAL FROM MOHAWK RESOURCES, LTD. UNDER CERTAIN CIRCUMSTANCES EPOXY GROUTED THREADED ROD ANCHORAGE MAY BE USED BUT ANY USE OF SUCH REQUIRES WRITTEN APPROVAL OF MOHAWK RESOURCES, LTD. ANY OTHER UNAPPROVED ANCHOR BOLT PRODUCT MAY NOT HAVE THE DOCUMENTED STRENGTH TO MEET THE CERTIFICATION REQUIREMENTS OF THE AUTOMOTIVE LIFT INSTITUTE AND MAY AFFECT THE CERTIFICATION OF THE INSTALLATION.

INSTALLATION INSTRUCTIONS

1. DRILL THE HOLE PERPENDICULAR TO THE WORK SURFACE. \*TO ASSURE FULL HOLDING POWER, DO NOT REAM THE HOLE OR ALLOW THE DRILL TO WOBBLE.
2. DRILL THE HOLE DEEPER THAN THE INTENDED EMBEDMENT OF THE ANCHOR, BUT NOT CLOSER THAN TWO ANCHOR DIAMETERS TO THE BOTTOM (OPPOSITE) SURFACE OF THE CONCRETE.
3. CLEAN THE HOLE USING COMPRESSED AIR AND A NYLON BRUSH. A CLEAN HOLE IS NECESSITY FOR PROPER PERFORMANCE.
4. TURN THE NUT ONTO THE ANCHOR UNTIL CONTACT IS MADE WITH THE TOP OF THE SPEARS AND THE BOTTOM OF THE WASHER. INSERT ANCHOR INTO HOLE.
5. TAP ANCHOR INTO HOLE WITH A 2 1/2 LBS HAMMER UNTIL WASHER RESTS SOLIDLY AGAINST FIXTURE.
6. TIGHTEN THE NUT TO 175 FT-LBS MAXIMUM TORQUE AND NOT LESS THAN 3 FULL TURNS, BUT NOT MORE THAN 5 TURNS PAST THE HAND TIGHT POSITION. (USE OF AN IMPACT WRENCH FOR INSTALLATION OF ANCHORS IS NOT RECOMMENDED)



\*ALWAYS WEAR SAFETY GLASSES. FOLLOW THE DRILL MANUFACTURER'S SAFETY INSTRUCTIONS. USE ONLY SOLID CARBIDE-TIPPED DRILL BITS MEETING ANSI B212.15 DIAMETER STANDARDS.

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TOLERANCES:	FILE NAME
ANGULAR ± 1.0	P-010-D-004
FRACTIONAL ± .030	
DECIMAL ± .005	
FINISH TO BE 125 RMS	
WELDING MEDIUM SHALL CONFORM TO AWS SPECIFICATIONS TO E-70XX ELECTRODES DR E-7011 CODE 53 FLUX CODE WIRE DMLX.	

- NOTES:
1. REMOVE ALL SHARP CORNERS & EDGES.
  2. UNLESS OTHERWISE SPECIFIED, SURFACE FINISH TO BE 125 RMS.
  3. WELDING MEDIUM SHALL CONFORM TO AWS SPECIFICATIONS TO E-70XX ELECTRODES DR E-7011 CODE 53 FLUX CODE WIRE DMLX.

SCALE	DRAWN
P-010-A-001	ddk

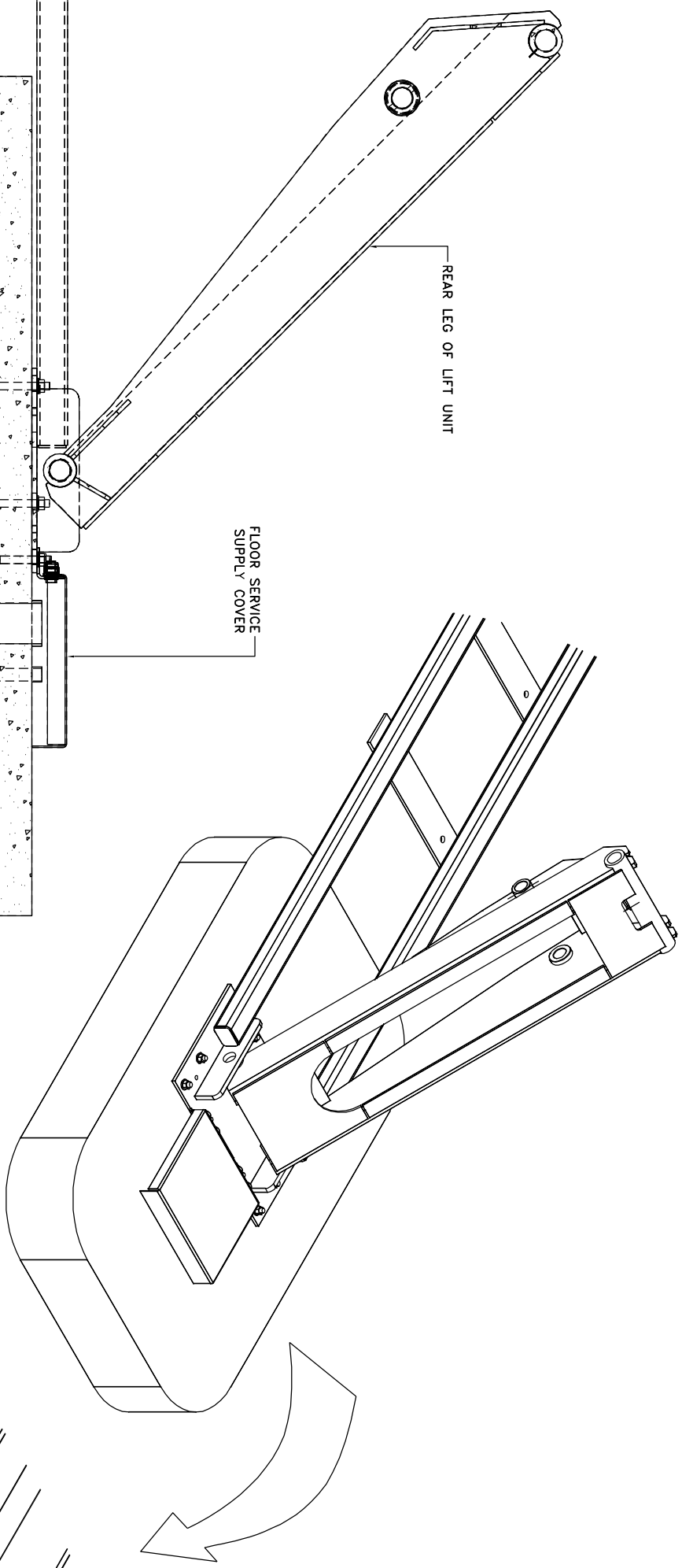
CHECKED	APPROVED

DATE	WEIGHT
4/03	LB

TITLE	FROM	DRAWING NUMBER
ANCHOR DETAILS & SHIMMING		P-010-D-004

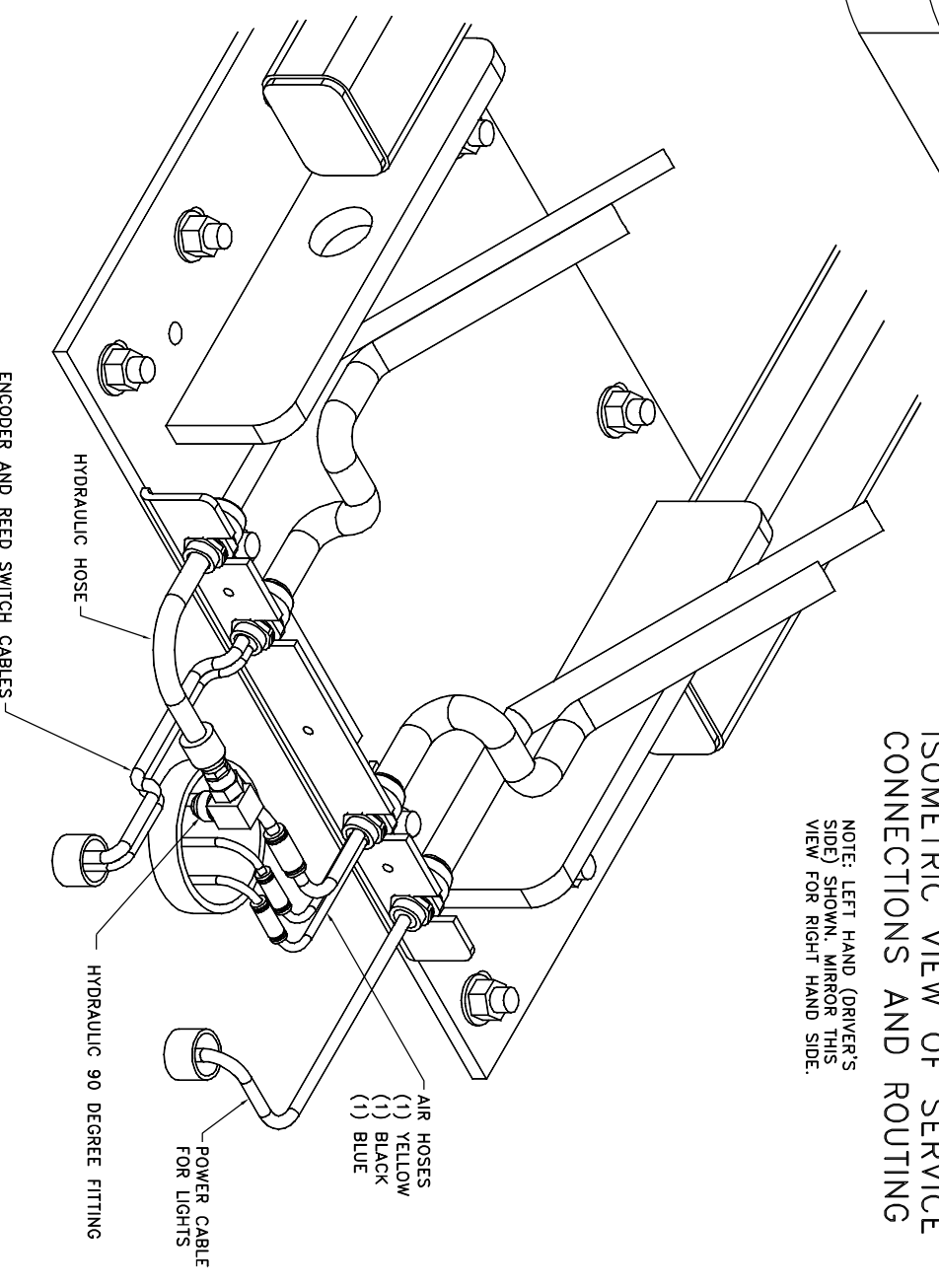
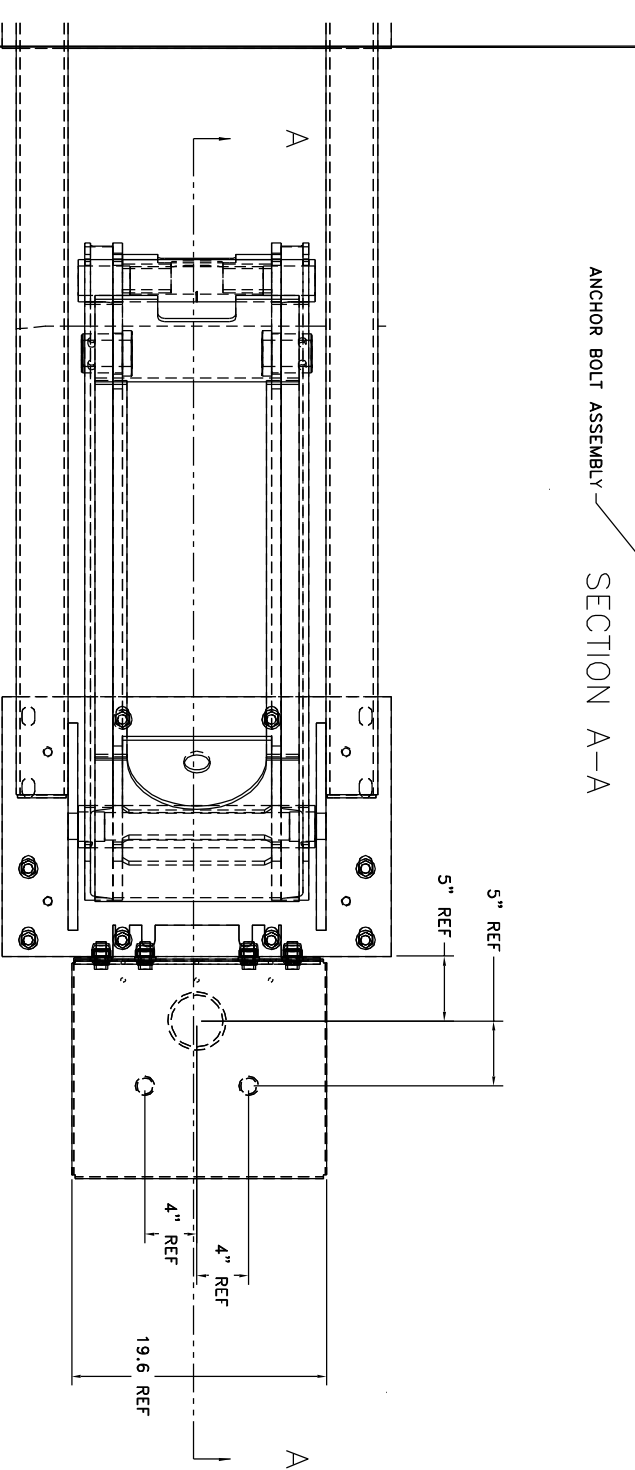
MOHAWK RESOURCES LTD.

D-SIZE



ISOMETRIC VIEW OF SERVICE CONNECTIONS AND ROUTING

NOTE: LEFT HAND (DRIVER'S SIDE) SHOWN. MIRROR THIS VIEW FOR RIGHT HAND SIDE.



D-SIZE

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- NOTES:
1. REMOVE ALL SHARP CORNERS & EDGES.
  2. UNLESS OTHERWISE SPECIFIED, SURFACE FINISH TO BE 125 RMS.
  3. WELDING MEDIUM SHALL CONFORM TO AWS SPECIFICATIONS TO E-70XX ELECTRODES OR E-7011 CODE 5.3 FLUX CORE WIRE DML.Y.

TOLERANCES:

ANGULAR	± 1.0
FRACTIONAL	± .030
DECIMAL	± .005
DXXX	± .005
0XXX	

FILE NAME	P-010-D-005
NEXT ASSEMBLY	

SCALE	1/8
CHECKED	
DATE	4/13/03

DRAWN	RWV7089	TITLE	MOHAWK RESOURCES LTD.
APPROVED			Parallelogram Installation
WEIGHT	n/a		Service Leg Conduit Details
FROM	n/a		DRAWING NUMBER
			P-010-D-005

GENERAL NOTES

NOTE 1  
CONCRETE USED FOR THE BASE AND THE SIDE WALLS OF EACH TRENCH AND ANY OTHER NEW CONCRETE WHICH IS USED FOR THIS INSTALLATION MAY HAVE A MINIMUM STRENGTH OF F'<sub>c</sub>=2,500 psi, A STRENGTH OF F'<sub>c</sub>=4,000 psi IS RECOMMENDED WHERE POSSIBLE.

NOTE 2  
CONCRETE USED FOR THE BASE AND SIDEWALLS OF THE TRENCH AREAS SHALL REACH ITS FULL 28 DAY F'<sub>c</sub> STRENGTH BEFORE THE LIFT AND THE ANCHOR BOLTS ARE INSTALLED.

NOTE 3  
CONCRETE REINFORCEMENT SIZES AND REINFORCEMENT SPECIFICATION FOR THE BASE OF EACH TRENCH SHALL BE DETERMINED BY AN ENGINEER OR ARCHITECT (AT THE EXPENSE OF THE PURCHASER) AND SHOULD BE DETERMINED CONSIDERING THE LOCAL SOIL CONDITIONS AND THE APPLIED LOADING. AS A MINIMUM, GRADE 60 REINFORCEMENT OF THE SIZE AND SPACING SHOWN ON THE DRAWINGS SHALL BE USED.

NOTE 4  
CONCRETE REINFORCEMENT SPECIFICATIONS FOR THE FLOOR AREA AROUND THE TRENCHES SHALL BE DETERMINED BY AN ENGINEER OR ARCHITECT (AT THE EXPENSE OF THE PURCHASER) AND SHOULD BE DETERMINED CONSIDERING THE LOCAL SOIL CONDITIONS AND THE APPLIED LOADING. AS A MINIMUM, TWO LAYERS OF GRADE 60, 6X6-10/10 WELDED WIRE FABRIC SHOULD BE USED IN THE VICINITY OF THE LIFT UNIT AND BETWEEN THE TRENCHES.

NOTE 5  
THE REINFORCING STEEL USED IN THE BASE OF THE TRENCHES SHALL BE INSTALLED SO AS TO NOT INTERFERE WITH THE ANCHOR BOLTS USED TO ATTACH THE LIFT UNIT.

NOTE 6  
WEJ-IT FASTENING SYSTEMS, AT WEDGE ANCHORS ARE PROVIDED WITH THE LIFT FOR ANCHORING THE LIFT UNIT TO THE FLOOR SYSTEM. THE NUMBER AND THE SIZE OF ANCHOR BOLTS SPECIFIED IN THE DRAWING MUST BE USED TO ATTACH THE LIFT UNIT. ANCHOR BOLTS OF FULL LENGTH MUST BE USED IN ALL LOCATIONS PROVIDED ON THE BASE OF THE LIFT UNIT.

NOTE 7  
CARE MUST BE TAKEN TO ENSURE THAT THE SIDE WALLS OF THE TRENCH ARE PARALLEL AND STRAIGHT. APPROXIMATELY 1 1/2 OF CLEARANCE IS PROVIDED ALONG THE SIDES OF THE RUNWAYS.

NOTE 8  
SLOPE THE BOTTOM OF THE TRENCH 1/16 INCH PER FOOT TOWARD THE DRAINAGE CHANNEL. SLOPE THE DRAINAGE CHANNEL 1/16 INCH PER FOOT TOWARD THE CATCH BASIN.

NOTE 9  
CARE MUST BE TAKEN TO ENSURE THAT THE BASE OF THE TRENCH AREAS ARE AT THE PROPER ELEVATION. A MAXIMUM OF ONE INCH ADJUSTMENT (SHIMMING) IS PERMITTED FOR INSTALLATION LEVELING.

NOTE 10  
WHERE MORE THAN 3/4 INCH OF SHIM LEVELING IS REQUIRED, FULL SUPPORT PLATE CONTACT SHIMS ARE AVAILABLE AT ADDITIONAL COST. THE FULL CONTACT SHIM PLATES SHALL THEN BE ACCURATELY LEVELED USING INDIVIDUAL ANCHOR BOLT SHIMS. INDIVIDUAL ANCHOR BOLT SHIMS ARE AVAILABLE IN A RANGE OF THICKNESSES FROM 1/16 INCH TO 1/4 INCH.

NOTE 11  
NO EMBEDDED PLUMBING, TUBES, CONDUITS OR OTHER ITEMS, EXCEPT THE LIFT UNIT SERVICE LEG CONDUITS SHALL BE CLOSER THAN 16 INCHES FROM ANY ANCHOR BOLT. ALSO, THE SERVICE LEG CONDUITS SHALL BE INSTALLED ACCURATELY IN THE LOCATIONS SHOWN IN THE PLAN AND DETAIL VIEWS TO MINIMIZE THE EFFECT ON THE ANCHORAGE.

NOTE 12  
PROVIDE TWO, 4 INCH SCH 40 PVC PIPE AS A HYDRAULIC-PNEUMATIC SERVICE SUPPLY CONDUIT RUNNING FROM THE POWER UNIT TO EACH SERVICE LEG.

NOTE 13  
PROVIDE 4, 1 INCH SCH 40 STEEL CONDUITS AS ELECTRICAL SERVICE SUPPLY RUNNING FROM THE POWER UNIT TO THE SERVICE LEGS. THESE CONDUITS SHALL BE INSTALLED AS SHOWN ON THE SECTION VIEWS AND MUST BE INSTALLED ACCORDING TO APPLICABLE ELECTRICAL CODES.

NOTE 14  
ONE 4 INCH SCH 40 PVC DRAIN PIPE SHOULD BE PROVIDED TO CARRY DRAINAGE FROM THE CATCH BASINS TO AN OIL-WATER SEPARATOR. THIS PIPE SHOULD SLOPE A MINIMUM OF 1/16 INCH PER FOOT TOWARD THE DESTINATION.

NOTE 15  
PROVIDE TEMPORARY CAPS FOR ALL CONDUITS AND EMBEDDED PIPES. IT IS RECOMMENDED TO LEAVE PULL ROPES IN CONDUITS FOR EASE OF LIFT INSTALLATION.

NOTE 16  
THE CONTROL CONSOLE MUST BE LOCATED IN THE VICINITY OF THE LIFT. IT SHOULD BE PLACED FAR ENOUGH AWAY FROM THE LIFT TO ALLOW FOR ACTIVITIES AROUND THE LIFT. THE ENCLOSED DRAWINGS SHOW THE CONSOLE IN A STANDARD POSITION. THE CONTROL CONSOLE MAY BE LOCATED ON EITHER SIDE AND ANYWHERE ALONG THE LENGTH OF THE LIFT, BUT ANY DEVIATIONS FROM THE ENCLOSED DRAWINGS MAY REQUIRE LONGER CABLES, HOSES, CONDUIT, ETC. AT ADDITIONAL EXPENSE TO THE PURCHASER.

NOTE 17  
THE LIFT UNIT REQUIRES CLEAN DRY COMPRESSED AIR AT THE PRESSURE AND VOLUME SHOWN ON THE LIFT UNIT DATA TABLE. A FILTER/LUBRICATOR/REGULATOR IS SUPPLIED WITH THE LIFT UNIT FOR THE LOCKING SYSTEM ONLY. A FILTER/LUBRICATOR/REGULATOR, AIR DRYER AND SHUTOFF VALVE MUST BE PROVIDED FOR THE LIFT UNIT TO OPERATE THE OPTIONAL ACCESSORIES. THE REQUIRED VOLUME OF AIR SHOWN IN THE LIFT UNIT DATA TABLE RECOGNIZES THAT NOT MORE THAN ONE AUXILIARY AIR CONSUMER WILL BE USED SIMULTANEOUSLY.

NOTE 18  
PROVIDE ONE, 1 INCH SCH 40 RIGID STEEL CONDUIT AS A COMPRESSED AIR SUPPLY. THIS CONDUIT IS SHOWN UNDERGROUND, ALTERNATIVELY IT MAY BE BROUGHT TO THE CONTROL PANEL OVERHEAD DEPENDING ON CUSTOMER PREFERENCE. IF BROUGHT OVERHEAD, PROVIDE FLEX CONDUIT CONNECTING THE TERMINAL END OF THE CONDUIT TO THE CONTROL CONSOLE.

NOTE 19  
THE LIFT UNIT REQUIRES A HIGH VOLTAGE POWER SOURCE. A LOCKOUT/TAGOUT ELECTRICAL DISCONNECT BOX MUST BE PROVIDED FOR THE POWER SOURCE. THE LOCKOUT/TAGOUT DISCONNECT BOX MUST BE INSTALLED ACCORDING TO APPLICABLE ELECTRICAL CODES. THIS ELECTRICAL DISCONNECT IS TO BE PROVIDED BY OTHERS.

NOTE 20  
PROVIDE ONE, 1 INCH SCH 40 RIGID STEEL CONDUIT AS ELECTRICAL SERVICE SUPPLY RUNNING FROM THE BUILDING POWER SOURCE TO THE CONTROL CONSOLE. THIS CONDUIT IS SHOWN UNDERGROUND, ALTERNATIVELY IT MAY BE BROUGHT TO THE CONTROL PANEL OVERHEAD DEPENDING ON CUSTOMER PREFERENCE. PROVIDE A LOCKOUT/TAGOUT ELECTRICAL DISCONNECT BOX WITHIN SIGHT AND AS CLOSE TO THE CONTROL CONSOLE AS IS PRACTICAL. THIS ELECTRICAL SUPPLY CONDUIT AND DISCONNECT BOX MUST BE INSTALLED ACCORDING TO LOCAL ELECTRICAL CODE REQUIREMENTS.

NOTE 21  
ALL FLOOR REQUIREMENTS ARE BASED ON A CONCRETE SLAB THAT IS ON GRADE (SUPPORTED BY SOIL). ANY OTHER TYPE OF INSTALLATION INVOLVING A SLAB NOT ON GRADE (I.E.-SLAB SUPPORTED BY PYLONS, SECOND STORY SLAB, ETC.) MUST BE REVIEWED & ANALYZED FOR SUITABILITY BY THE BUILDING ARCHITECT, AT THE EXPENSE OF OTHERS.

FLUSH LIFTS ONLY

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NOTES:		1. REMOVE ALL SHARP CORNERS & EDGES.	TOLERANCES:		FILE NAME	SCALE	DRAWN	MOHAWK RESOURCES LTD.	
2. UNLESS OTHERWISE SPECIFIED, SURFACE FINISH TO BE 125 RMS.		ANGULAR DIMENSIONS ± 0.30	P-1010-A-001		DATE	5/03	RVW7089	DRAWING NUMBER	
3. WELDING MEDIUM SHALL CONFORM TO AWS SPECIFICATIONS TO E-70XX ELECTRODES OR E-70T1 CODE 5.3 FLUX CORE WIRE DML Y.		FINISH ± 0.05			CHECKED		APPROVED	P-1010-D-006	
		DXXX			NEXT ASSEMBLY			TITLE	
		P-1010-D-006						FLUSH INSTALLATION	
								GENERAL NOTES	